

Certificate of Analysis

HYDROXYPROPYL METHYL CELLULOSE K4M

BATCH NUMBER:	20151001	TEST DATE:	2015-10-18
QUANTITY(KG):	1000	MANUFACTURING DATE	: <u>2015-10-08</u>
PACKING:	25KG/Drum	EXPIRY DATE:	2017-10-07

ITEM	SPECIFICATION	RESULT	
Appearance	White to light cream, Free-flowing powder	Conforms	
Identification	Conform Conforms		
РН	PH 5.0~8.0 PH 6.5		
Viscosity(Brookfield, 2%, 20°C)	3000~5600 mPa.s	4390 mPa.s	
Loss on Drying	Not More Than 5.0%	2.7%	
Residue on Ignition	Not More Than 1.5%	1.2%	
Heavy Metal	Not More Than 0.002%	<0.002%	
Methoxy	19.0~24.0%	22.2%	
Hydroxypropoxy	4.0~12.0%	8.4%	
Bioburden			
Total Microbe Count	Not More Than 1000 CFU/g	Conforms	
Total Mold and Yeast	Not More Than 100 CFU/g	Conforms	
Escherichia Coli	Nil Nil		

**Meet all requirements of USP35 for the Hydroxypropyl Methyl cellulose 2208

Auditing: 毕妏娟

For and on behalf of SIDLEY CHEMICAL CO., LAnalyse: 王兰芳、吕坤

Authorized Signature(s)